



Review & analysis of Gelatin Methacryloyl  
(GelMA) for tissue bioprinting

Claudia Alvarado

Pratik Vikas Khinvasara

Yash Chaturvedi



# Agenda

- Introduction
- Synthesis
- Bioprinting
- Commercial Landscape
- Applications
- Future



# Introduction

What is GelMA?

# GelMA

- Is denoted by various names: Gelatin Methacrylate, Methacrylated Gelatin, Methacrylamide modified Gelatin, or Gelatin Methacrylamide
- Derived from collagen
- Retains all the adherent abilities of collagen, while discarding the antigenicity
- It is a type of a HYDROGEL

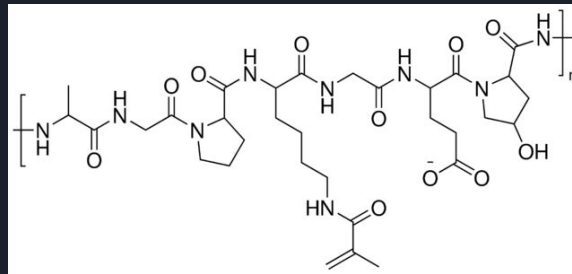


Figure 1: Chemical structure of GelMA,

Source: <https://www.sigmaaldrich.com/catalog/substance/gelatinmethacrylo>



# Introduction

What is GelMA?

What are hydrogels?

# Hydrogels

- 3D, Hydrophilic, and polymeric networks
- High water content, porosity and soft consistency emulating native tissue
- Tunable solubility characteristics

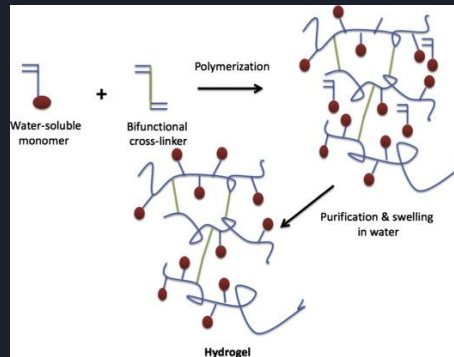


Figure 2: Generic hydrogel

Source: <https://doi.org/10.1016/j.eurpolymj.2014.11.024>



# Introduction

What is GelMA?

What are hydrogels?

What is a bioink?



# BioInk

- Analogous to ink in commercially used printers
- Contains living cells and biomaterials that mimic the ECM
- Supports cell adhesion, proliferation and differentiation after printing

## **Ideal conditions:**

1. Must be printed at physiological temperature
2. Should have mild cross-linking or gelation conditions
3. Components should be non-toxic
4. Can be modified after printing





# Commercially available Bioinks

Agarose	Graphene
Alginate	Hyaluronic Acid
Chitosan	Fibrin or Fibrinogen
Collagen	Hydroxyapatite
Decellularized ECM	PCL/PLA/PLGA
Gelatin	Pluronic

Source: Sigma-Aldrich

# Synthesis of GelMA

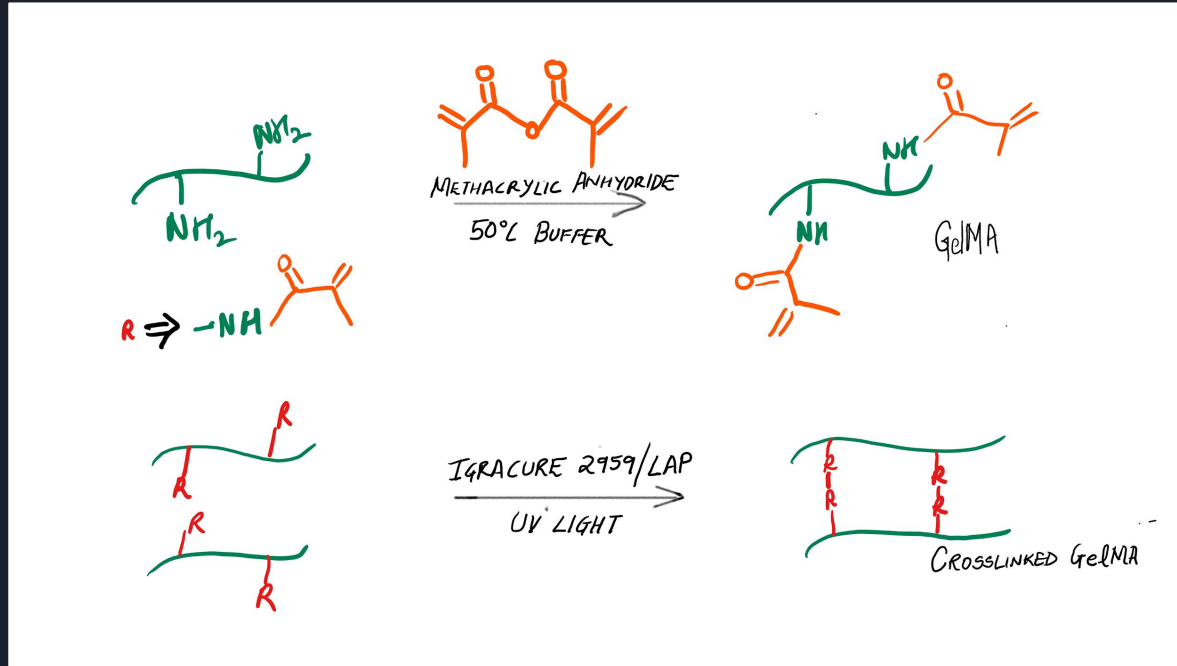


Figure 3: General Procedure to produce GelMA

# Bioprinting Parameters

- Viscosity and Temperature

Thermally unstable material



Displays an increment in viscosity when exposed to room temperature

- Crosslinking

Methacrylic anhydride (MA)



Crosslinking with the assistance of a photoinitiator and exposure to light

# Physical and Material Properties

- Swelling Ratio

$$\text{Mass Swelling Ratio} = \frac{\text{Swollen weight of the sample}}{\text{Dry weight of the sample}}$$

- Degradation Rate

$$D\% = \frac{W_0 - W_t}{W_0} \times 100\%$$

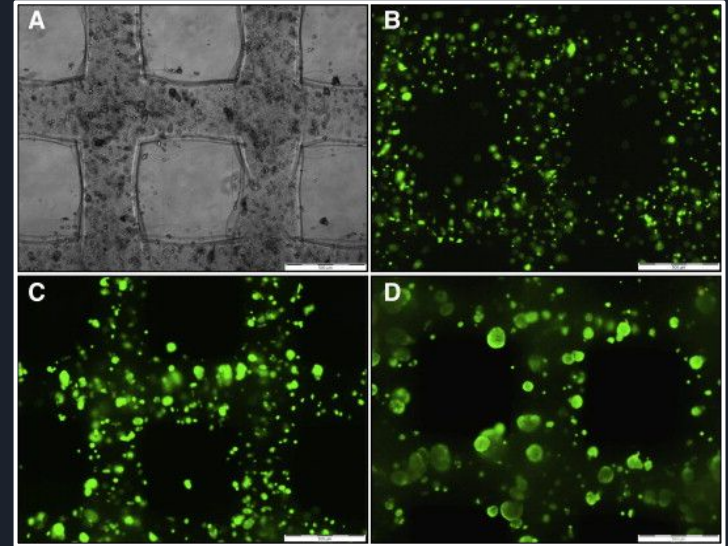


Figure 4: Cell Viability

# Commercial Landscape

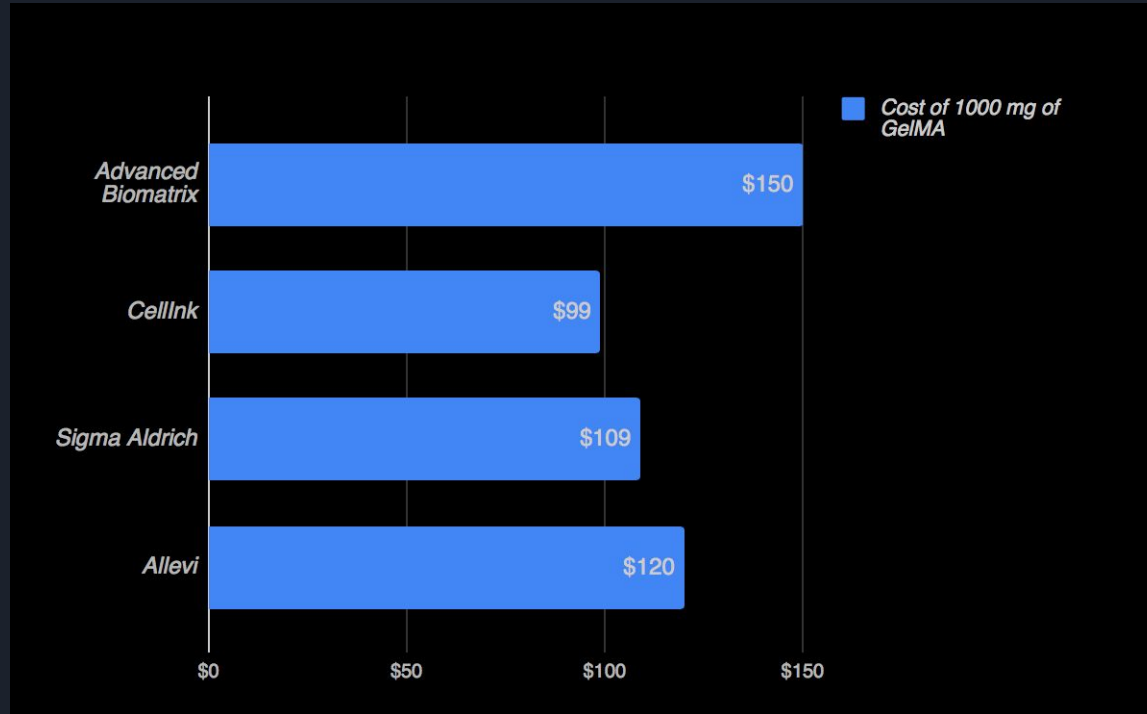


Figure 5: Benchmarking of GelMA

# Applications

- BIOCOMPATIBLE
- BIODEGRADABLE
- NON-CYTOTOXIC
- NON-IMMUNOGENIC
- HIGH CELL-VIABILITY

**CARDIAC PATCHES**  
(GelMA + CNT/GO)

**LOAD BEARING  
TISSUES**  
(GelMA + GNP)



Figure 6: Applications of GelMA

# Applications

- Research by Aubin et al.
- Cells could align, proliferate, and elongate
- Property essential to grow cardiac, muscle and vascular tissues

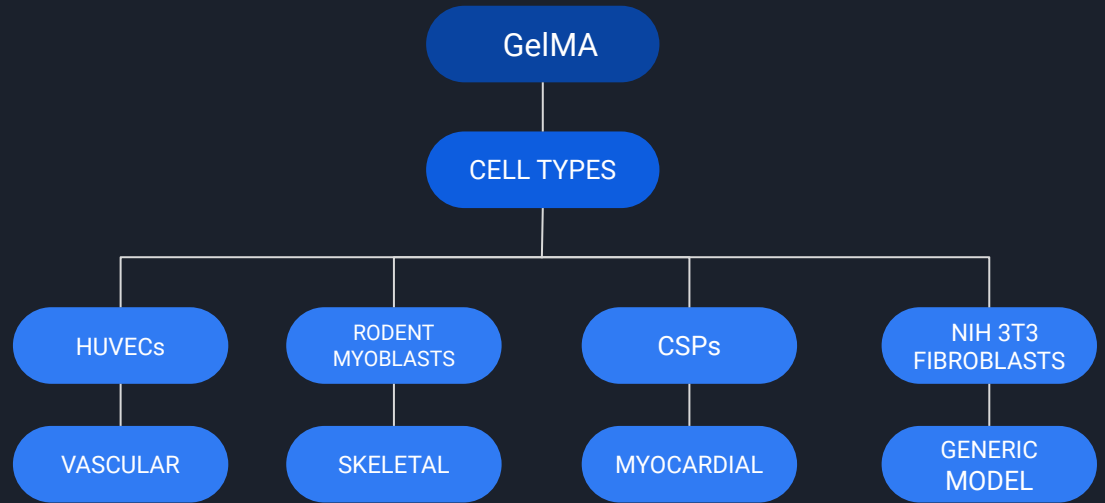


Figure 7: GeIMA applications

Source: Aubin et al: Directed 3D cell alignment and elongation in microengineered hydrogels

# Future

- New curing method to crosslink GelMA using visible light (DL)
- Opens up possibility for applications in regenerative dentistry
- Cycle time reduction, process cost reduction as curing is faster

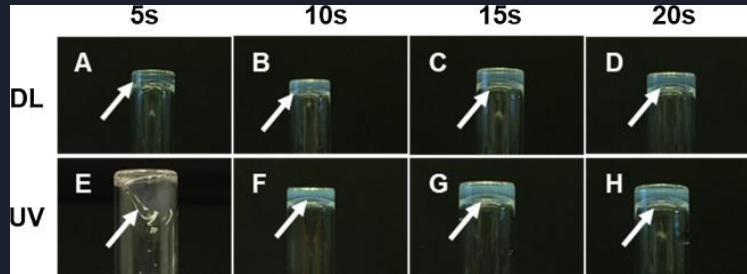


Figure 8: Comparison of Visible Light to UV as a source of polymerization

Source: Photopolymerization of cell-laden gelatin methacryloyl hydrogels using a dental curing light for regenerative dentistry  
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Thank you!